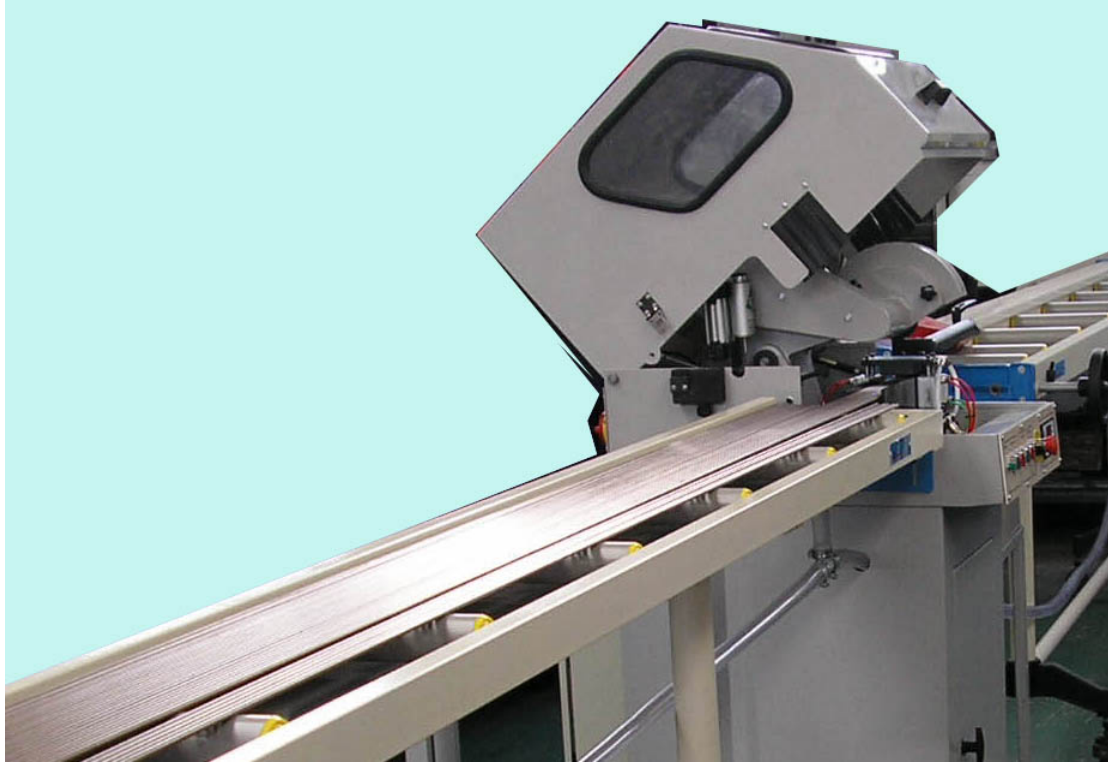


Infeed & Outfeed Roller Tables with end stop positioning



Infeed & Outfeed Roller Tables – typical installation with an Abrasive Cutting Machine

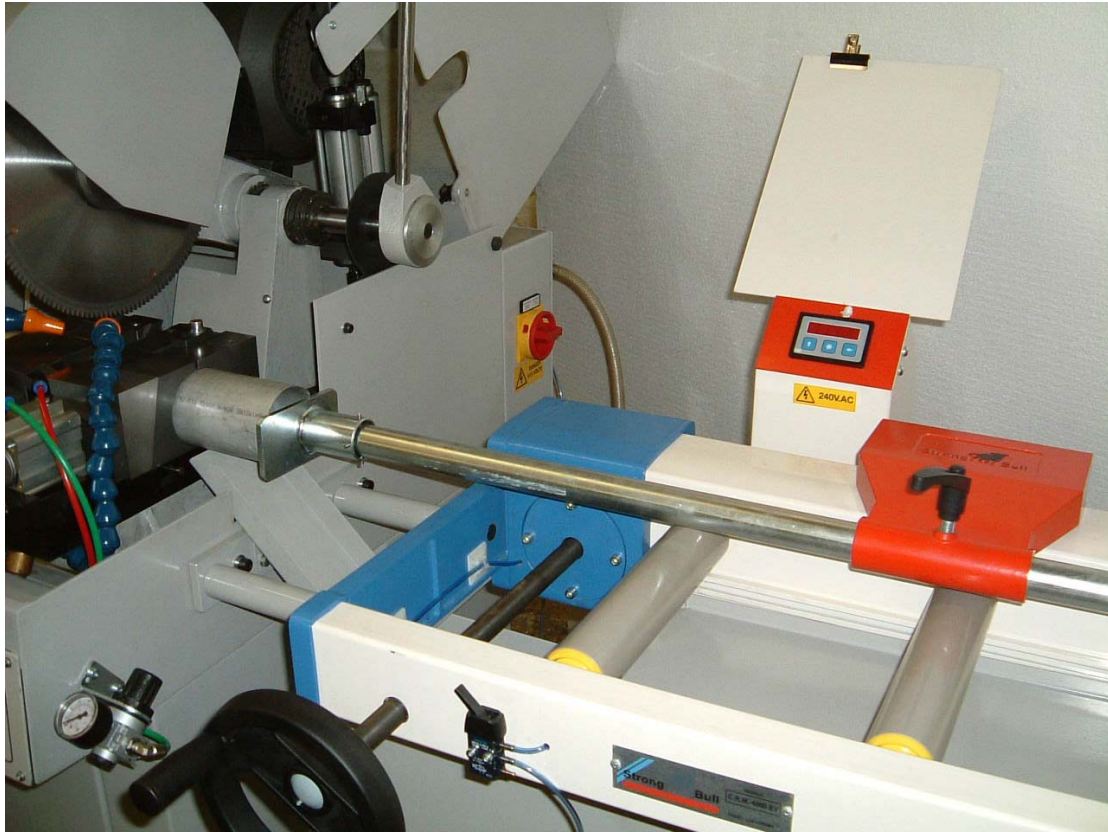
Introduction

The use of roller tables as a support for bars of material is well established. The roller tables are constructed from aluminium or iron. The rollers are 50mm diameter and 265mm wide and can be supplied in PVC or steel. The feet are adjustable so that the rollers can be levelled to the material pass height.

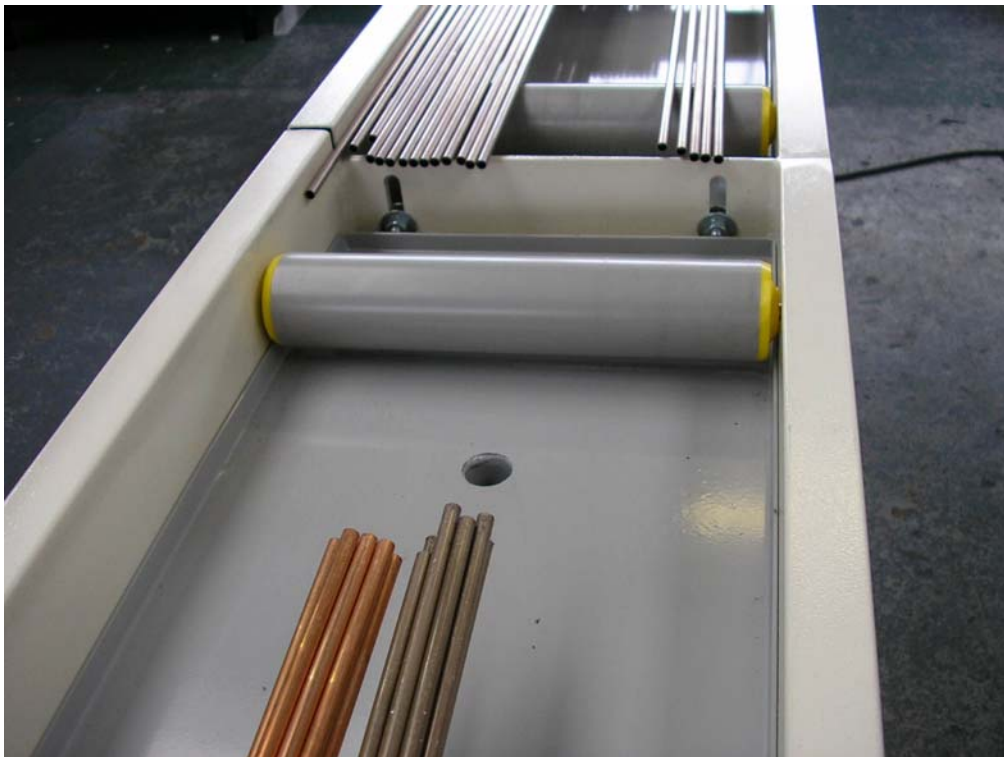
When using coolant to cut material the roller tables are fitted with drip trays and drain tubes so that coolant tracking along bars or tubes on the infeed and ourfeed sides are collected and returned to the coolant tank.

The outfeed has a fitted end stop with a control handle to position it anywhere along the 3m or 4m length. A digital indicator shows the exact position of the end stop. To increase accuracy and stability the end stop can be pneumatically locked in position.

A more advanced outfeed system is available so that the end stop can be programmed to move to a set position. The end stop fast forwards to approach the set position and slows for the final movement.



Adjustable height Outfeed roller table fitted to a cutting machine. End stop has been extended and end stop positioning handle is visible



Infeed roller table with drip tray and drain fitted to prevent coolant running away down the tubes



Use of the infeed roller table for cutting bundles of tubes. Drip trays are fitted

Can be used in conjunction with the Labcut 250P and Labcut 350P manual cutting machines and with the Powercut 250P and Powercut 350P with powered cutting heads

Ordering Information

- 8-090-001-00** Infeed roller table 3m length
- 8-090-002-00** Infeed roller table 4m length
- 8-090-006-00** Outfeed table 3m length with digital display of end stop
- 8-090-007-00** Outfeed table 4m length with digital display of end stop
- 8-090-008-00** Outfeed table 3m length with digital display of end stop, pneumatic lock
- 8-090-009-00** Outfeed table 4m length with digital display of end stop, pneumatic lock
- 8-090-012-00** Outfeed table 3m length with digital display of end stop, pneumatic lock
Drip trays fitted
- 8-090-013-00** Outfeed table 4m length with digital display of end stop, pneumatic lock
Drip trays fitted
- 8-090-016-00** Outfeed table 3m length with programmable end stop
- 8-090-017-00** Outfeed table 4m length with programmable end stop

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